



Den Braven



Technical Data Sheet

Zwaluw Silicone-NO

Neutral silicone sealant for sanitary, glazing and façade joints



Product Description

Zwaluw Silicone-NO is a versatile neutral silicone sealant for sanitary, building, glazing and façade joints which cures under influence of humidity to form a durable elastic rubber.

Benefits

- Neutral curing, almost odourless
- Perfect adhesion without primer to most substrates
- UV, water and weather resistant
- Non corrosive towards metals
- Mould resistant

Applications

Zwaluw Silicone-NO was specifically developed for durable elastic sealing of connection and expansion joints in concrete, brickwork, curtain wall constructions, glazing systems (1), kitchens, bathrooms and showers and for industrial applications. Remark (1) Compatibility of the edge seals of insulation glass with glazing sealants cannot be guaranteed by the supplier of the sealant, as the composition of the edge seals can be changed by the producer without notice. Any advice on the compatibility of glazing sealants to the edge seals of insulation glass is based on experience and therefore not guaranteed.

Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website www.denbraven.com.

Additional information

100 % modulus	DIN 53504 S2	0,27 N/mm ²
Application rate	@ Ø3 mm/6,3 bar	140 g/min
Application temperature		+5°C to +40°C
Base		Neutral oxime
Curing time	@ +23°C/50% RH	2 mm/24 hours
Density	ISO 1183-1	1,02 g/ml
Elongation at break	DIN 53504 S2	635%
Flow	ISO 7390	< 2 mm
Frost resistance during transportation		Up to -15°C
Joint movement		25%
Permeability en 1026		an= 0,018m ³ /h @ 600Pa
Permeability test		Up to 1050 Pa
Shorea hardness	DIN 53505	16
Skin formation	DBTM 16	7-8 minutes @ +23°C/50% RH
Temperature resistance		-40°C to +120°C
Tensile strength	DIN 53504 S2	1,10 N/mm ²

These values are typical properties and may vary +/-3%



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Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Discoloration can occur in dark places and by contact with chemicals

Surface Preparations and Finishing

Application temperature: +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Silicone-NO adheres perfectly without the use of primer to most non porous substrates. Porous substrates to be pre-treated with Zwaluw Primer B1. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

Paintability

Zwaluw Silicone-NO is not paintable. We recommend covering the edges of the joint with masking tape to prevent surfaces that need to be painted from being contaminated by silicone.

Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

Colour(s)

- Black
- Anthracite
- Jasmine
- Brown
- Pergamon
- Grey
- Transparent Grey
- Transparent
- Aluminium
- Silver-Grey
- Manhattan
- White
- RAL 9001 (Cream)

Packaging



- Sausage
- Cartridge

For product specifications, please refer to the Product Detail Page

Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life is up to 12 months from production date, if stored in a dry place.

Certifications

	A+ French VOC Regulation ASTM C-920 EN 1026/EN1027 DIN 18545-E
	EN 15651-1: F-EXT-INT-CC 25LM EN 15651-2: G-CC 25LM EN 15651-3: S XS1
	ISEGA

Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via the Den Braven websites.

Warranty & Guarantee

Den Braven warrants that its product complies, within its shelf life, to its specification.

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through
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products prior to the use of the product. The user is responsible for performing all the requisite tests to make sure that the product is suitable for its intended use. We have no influence in what way the product is applied and/or any circumstances relating to events occurring during storage or transport and therefore we do not accept any liability for damage whatsoever. All deliveries are made exclusively in accordance with our general terms of conditions which have been filed at the Dutch Chamber of Commerce.



Den Braven

Den Braven Benelux B.V.
Denariusstraat 11, 4903 RC Oosterhout
T +31 (0)162491000 | E info@denbraven.nl

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